Triumph TR7/TR8 front and rear bumpers

Fitting instructions for the fiberglass front and rear clips.

Front

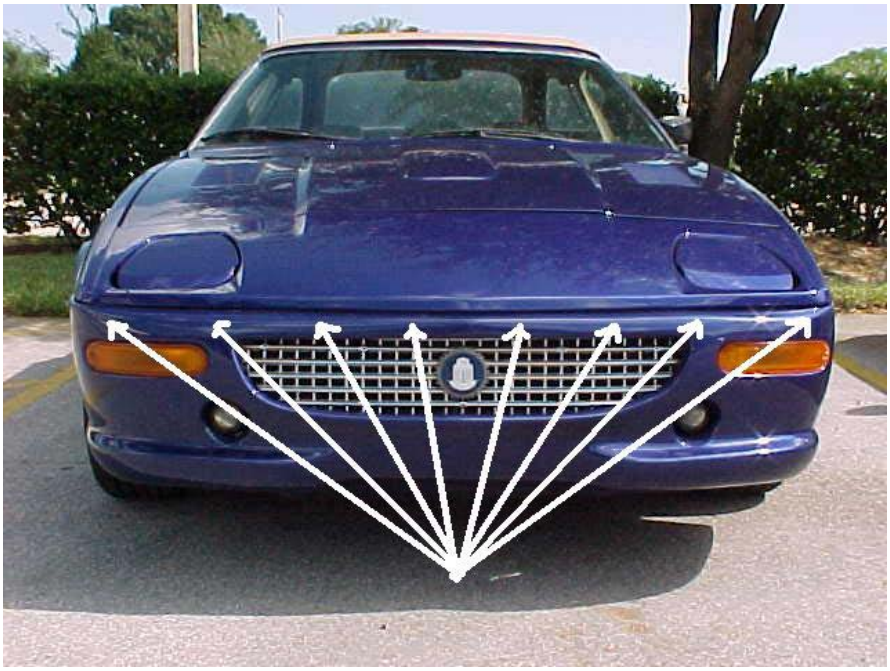
- Remove the complete bumper assembly and the marker lamps.
- Place the replacement bumper up into position against the front lip and secure it with G-clamps.
- Drill vertically through the panel and the metal lip under the front top panel.
- Secure with 10-32 bolts, Nyloc nuts and washers.
- Inside the front bottom of the wheel arches, secure with self-tapping screws or rivets.
- If you fit aftermarket marker lamps in the position shown, they will secure the corners and let you align them with the original panel contour.



The front bumper fitted.



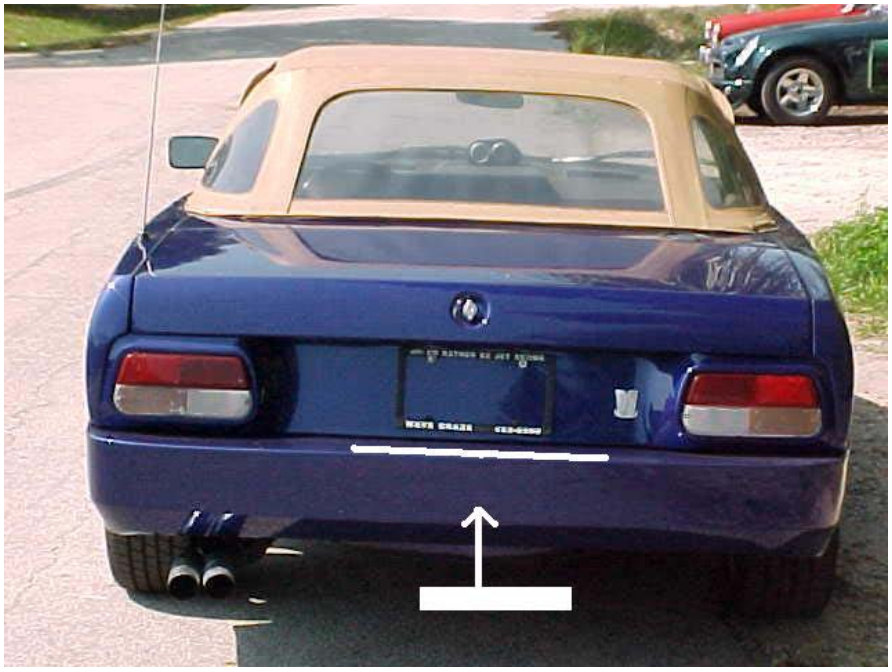
Front corner, where the marker lamp secures and aligns the panel.



Bolt positions along the top edge, through the panel and the metal lip.

Rear

- Strip the rear bumper beam to bare metal and cut off the ends just short of the mounting thread holes.
- Refit the beam to the vehicle.
- Place a spacer (wood or metal) on top of the beam and secure it. This lets you raise the bumper until the face of the cover sits tight to the body panel; secure it in that position.
- Fit self-tapping screws or rivets along the bottom edge of the bumper beam and inside the bottom of the wheel arch.



Fasteners go along the bottom edge of the bumper beam.



Rear corner, fitted.



Screws or rivets inside the bottom of the wheel arch.

Parts used on the car shown

- Front turn-signal lamps: Chrysler Sebring Coupe (1995–96).
- Grille: MG Midget.
- Triumph laurel wreath nose badge: original part number XKC3902 (self-adhesive enamel), sold by Rimmer Bros.

Questions while you fit it? Email **MorSpeedComposites@gmail.com** or use the question form at **morspeedcomposites.com/order.html**. Photos of your finished car are always welcome.